

Equations for nickel–chromium wire heaters of column transfer lines in gas chromatographic–electroantennographic detection (GC–EAD)

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Abstract

Heating of chromatographic columns, transfer lines, and other devices is often required in neuroscience research. For example, volatile compounds passing through a capillary column of a gas chromatograph (GC) can be split, with half exiting the instrument through a heated transfer line to an insect antenna or olfactory sensillum for electroantennographic detector (GC–EAD) recordings. The heated transfer line is used to prevent condensation of various chemicals in the capillary that would otherwise occur at room temperature. Construction of such a transfer line heater is described using (80/20%) nickel–chromium heating wire wrapped in a helical coil and powered by a 120/220 V ac rheostat. Algorithms were developed in a computer program to estimate the voltage at which a rheostat should be set to obtain the desired heater temperature for a specific coil. The coil attributes (radius, width, number of loops, or length of each loop) are input by the user, as well as AWG size of heating wire and desired heater temperature. The program calculates total length of wire in the helix, resistance of the wire, amperage used, and the voltage to set the rheostat. A discussion of semiochemical isolation methods using the GC–EAD and bioassays is presented. Published by Elsevier B.V.

Keywords: Transfer line heaters; Column heaters; Nickel–chromium wire; GC–EAD; Electroantennogram; Computer software; Helix; Semiochemicals

1. Introduction

An important technique in elucidating pheromones and other semiochemicals of insects is the gas chromatograph (GC) coupled with an electroantennographic detector (EAD, i.e., electrophysiological recordings of an insect antenna) termed the GC–EAD (Arn et al., 1975; Baker et al., 1991; Barata et al., 2000; Henning and Teuber, 1992; Löfstedt et al., 1982; Schlyter et al., 2000; Van Der Pers and Löfstedt, 1983; Zhang et al., 2002). The EAD consists of an antenna placed between two electrodes from which an amplified signal is recorded by computer software. Instead of using the whole antenna, recording can also be made from single sensilla (Dougherty et al., 1999; Hansson et al., 1990; Steullet and Guerin, 1994; Van Der Pers and Löfstedt, 1983). Usually the GC column effluent is split between the flame ionization detector (FID) and the EAD using a glass “Y-tube” splitter. The split necessarily reduces sensitivity by about one half for each detector but allows simultaneous comparisons.

After the injection of a biological sample extract into the GC, any FID chemical signal that corresponded to an EAD peak signal would indicate the elution of a pheromone or other semiochemical. Later, an appropriate chemical standard can be compared by retention time and EAD signal.

A mass spectrometer detector (MS) could be used instead of the FID, but the MS vacuum would likely evacuate all the effluent such that none reaches the antenna. Therefore, a switching valve inside the oven can be used to direct the GC effluent either to the MS, for chemical identification, or to the splitter and FID/EAD detectors. However, the retention times of compounds detected by the MS under vacuum would likely be different from those in the positive pressure EAD/FID system.

In the GC–EAD system, the chemical effluent must be brought outside the instrument and directed into a tube of cooler humidified air in order to reach the antenna without burning it (Arn et al., 1975). The chemicals passing through the fused-silica capillary of the instrument oven, where the temperature can be several hundred degrees centigrade, must not condense on the column walls upon emerging into the relatively cool air of the room. This is where a transfer line heater is employed to keep the GC capillary column at

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a constant and reasonably high temperature during transit from the oven to the emptying point in the humidified air stream. Such transfer lines and column heaters are commercially available but cost several hundred to over a thousand US dollars (e.g., Alltech Associates, Inc.; Supelco; Syntech). Furthermore, these column heaters are of specific sizes and may not meet the needs of some applications. The objective here was to formulate equations and incorporate them into a program to aid in constructing an inexpensive column heater. The user of the program would input desired variables for a heater coil, such as physical dimensions and operating temperature, and then calculate the voltage required on a laboratory rheostat to achieve the desired result. The second objective was to build a heated transfer line for the fused-silica capillary in a GC–MS/FID/EAD system and test the predictions of the programmed equations.

2. Methods

Nickel–chromium (Ni–Cr) wire (80/20%) of 22 AWG (American Wire Gauge) size (Omega Engineering, Inc., Stamford, CT; purchased from Newport Electronics, Inc., Santa Ana, CA) was used to construct the heater (Fig. 1). The helical coil was made by tightly wrapping a 1 ml glass pipette (4.8 mm o.d., 2.5 mm i.d.) cut to 240 mm length. After winding the wire in 146 loops of about 2.7 mm radius (including AWG 22 wire radius) around the glass tube, the helix was pulled evenly apart to extend the full 240 mm of the pipette (each loop was then about 240/146 mm in length). A second glass tube 240 mm long and 8.4 mm i.d. was fitted around the coil for insulation. A third glass tube, 100 mm long and 13.8 mm i.d. (cut from a test tube) was fitted over one end of the glass tubes, while one end of the wire was inserted between the second and third outer

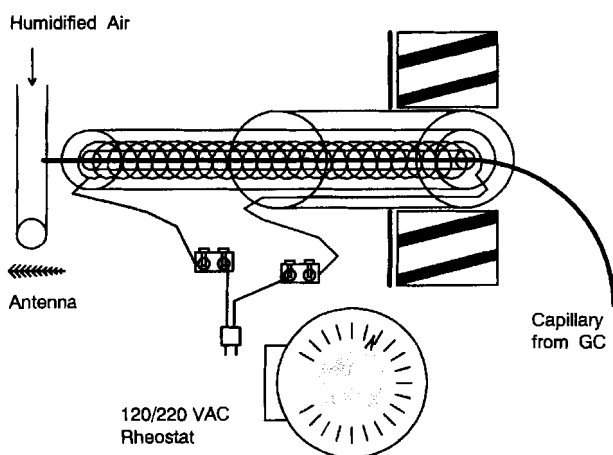


Fig. 1. A Ni–Cr wire coil powered by a 120/220 V ac rheostat heats a glass tube enclosing the fused-silica capillary column from the GC. The capillary enters a Teflon tube carrying humidified air to an insect antenna supported by electrodes for recording signals induced by pheromone effluents. See text for details.

tubes to prevent shorting on the metal GC cabinet. The wires (Fig. 1) were then connected to an extension cord with metal screw fasteners, and the extension cord was plugged into a standard laboratory rheostat (120/220 V ac Variac or comparable rated at 10 A or more). The coil and concentric glass tubes were wrapped with 20 m of ZETEX[®] insulating tape (25 mm wide × 0.75 mm thick; VWR International, Inc., West Chester, PA) to a thickness of 1.5 cm. The stainless steel sensor of an electronic thermometer rated to 300 °C (VWR no. 77776–730) was held next to the glass tubes under the insulating tape to monitor heater temperature. A second heater with 75 loops, 134 mm length, and with a 4.5 mm radius was constructed similarly and tested with a digital thermometer (Control Company, Friendswood, Texas) whose probe was inserted inside the glass tube and surrounding coil.

A 20 mm diameter hole was bored in the outer GC cabinet so the heater could be inserted about 10 mm into the GC oven insulation. A smaller diameter hole was made through the oven insulation to allow a high-temperature, deactivated, fused-silica capillary (Alltech Associates, Inc., Deerfield, IL) to emerge and enter the heater. The capillary from the GC was run through the glass pipette and surrounding heater coil to insert and empty into in a 3.2 mm i.d. Teflon (TFE) tube with humidified air stream that carried the volatiles to an insect antenna and electrophysiological recording system (Syntech, P.O. Box 1547, NL-1200 BM Hilversum, The Netherlands).

3. Results

Equations were devised to calculate the approximate voltage at which to set the rheostat to obtain the desired temperature for a specified set of heater dimensions and wire size. The algorithms were coded in both QuickBASIC 4.5 (Microsoft Corp., Redmond, WA) and Java 2.1 (Sun Microsystems, Inc., Santa Clara, CA) programming languages for distribution on the Internet (<http://www.wcrl.ars.usda.gov/cec/java2/java.htm>). Any one of three input options is chosen and entered—(1) number of loops and width of helix, (2) number of loops and incremental length of each loop, or (3) width of helix and incremental length of each loop. The user is then instructed to enter the radius of the helix, the desired temperature of the heater, and the AWG wire size (18, 20, 22, 24, 26, 28, or 30). The program then calculates the output parameters, described subsequently, and draws a representation of a 3D helix in approximate scaled dimensions on the screen.

The length (L) of a helix space curve, depicted in x , y , z spatial coordinates, with radius (radius), width (width), and number of turns (loops), can be evaluated as a limit of lengths of arcs by vector functions in time (t) (Stewart, 1999):

$$L = \int_0^{\text{loops}} \sqrt{x'(t)^2 + y'(t)^2 + z'(t)^2} dt \quad (1)$$

where $x(t) = \text{radius} \times \cos(2\pi t)$, $y(t) = \text{radius} \times \sin(2\pi t)$, $z(t) = \text{width}/\text{loops} \times t$, $x'(t) = -2\pi \times \text{radius} \times \sin(2\pi t)$, $y'(t) = 2\pi \times \text{radius} \times \cos(2\pi t)$, $z'(t) = \text{width}/\text{loops}$, and $0 \leq t \leq \text{loops}$. The length of wire (L) in the helical coil is then:

$$L = \int_0^{\text{loops}} \sqrt{(2\pi \times \text{radius})^2 (\sin^2(2\pi \times \text{radius}) + \cos^2(2\pi \times \text{radius})) + z'(t)^2} dt$$

$$= \text{loops} \sqrt{4\pi^2 (\text{radius})^2 + \left(\frac{\text{width}}{\text{loops}}\right)^2} \quad (2)$$

The resistance of the Ni–Cr heater wire at operating temperature is given by the following equation:

$$\text{Ohms} = \frac{[-0.0000001779T^2 + 0.0002421T + 0.9951]R_A}{304.8L} \quad (3)$$

where $A = (\text{AWG}/2) - 8 = (1, 2, 3, 4, 5, 6, \text{ or } 7)$ and $R_1 = 0.4062$, $R_2 = 0.6348$, $R_3 = 1.015$, $R_4 = 1.609$, $R_5 = 2.571$, $R_6 = 4.094$, $R_7 = 6.5$; $T = \text{degrees in centigrade}$; and $L = \text{length of wire used in helix in mm}$ (calculated in Eq. (2)). Quadratic regression was used on table values of the manufacturer to calculate a factor that depends on the heated-wire temperature (T), as seen in the brackets of Eq. (3), that must be multiplied by the resistance (R_A) of the particular AWG size of Ni–Cr wire at room temperature. The resistance is also proportional to the length of the wire in the helix (L).

The amperage (Amps) required to heat various AWG wire sizes of Ni–Cr wire was calculated using linear regression of table values of the manufacturer up to 750 °C:

$$\text{Amps} = A_{\text{AWG}} + B_{\text{AWG}}T \quad (4)$$

where the regression coefficients correspond to AWG wire sizes: $A_{18} = -0.125$, $B_{18} = 0.0197$; $A_{20} = -0.076$, $B_{20} = 0.0145$; $A_{22} = -0.033$, $B_{22} = 0.0107$; $A_{24} = -0.006$, $B_{24} = 0.0079$; $A_{26} = 0.010$, $B_{26} = 0.0059$; $A_{28} = 0.014$, $B_{28} = 0.0044$; $A_{30} = 0.016$, $B_{30} = 0.0033$ for various AWG wire sizes. Eq. (5) then is used to find the voltage at which to set the 120/220 V ac rheostat:

$$\text{Volts} = \text{Ohms} \times \text{Amps} \quad (5)$$

AWG-22 wire wound in 75 loops in a helix 134 mm long with a radius of 4.5 mm had a measured resistance of 7.4 Ω and was calculated to have a length of 2125 mm (Eq. (2)). A current of 1.54 A and 11.4 V was calculated to obtain 150 °C in a straight bare wire of this length, and its resistance was calculated to be 7.3 Ω . The voltage was adjusted to obtain temperatures from 50 to 250 °C for a bare coil and for the same coil insulated with about 1 cm thickness of ZETEX® tape. The predicted voltage necessary to reach a specific temperature with a straight wire was more than was required for a coil, since the coil's loops mutually interfere with the dissipation of heat (Fig. 2). The temperature difference between a straight wire and an insulated coil become

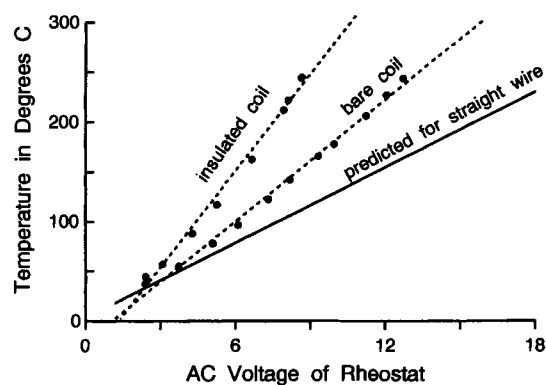


Fig. 2. The ac voltages required to attain heated temperatures in a 75-loop coil, 134 mm wide with a 4.5 mm radius, when bare or insulated with 1 cm thickness of ZETEX® tape. The voltage needed to reach the predicted temperature for a straight wire in air at room temperature is based on Eqs. (2)–(5) for 22 AWG Ni–Cr wire.

even greater due to the retention of heat such that less energy (voltage) is required to maintain the desired temperature (Fig. 2). However, the differences from predicted values are only in the range of a few volts for temperatures under 200 °C, which are needed for most heated transfer lines.

4. Discussion

The GC–EAD and GC–sensillum methods are used in many chemical ecology laboratories to identify insect pheromones and stimulatory plant volatiles (Arn et al., 1975; Baker et al., 1991; Barata et al., 2000; Hansson et al., 1990; Henning and Teuber, 1992; Löfstedt et al., 1982; Schlyter et al., 2000; Van Der Pers and Löfstedt, 1983; Zhang et al., 2002). The GC–sensillum has also been used to identify chemicals in mammalian odors that are attractive to ticks and sandflies (Dougherty et al., 1999; Steullet and Guerin, 1994). The coupling of GC with electrophysiology is a powerful technique that could be used to study responses of vertebrate olfactory sensilla to volatiles, however, a computer search of BIOSIS Previews® found no reports using the method.

In many previous studies, olfactory sensilla were exposed to odors by means of puffing syringe headspace air, saturated or partially saturated, with a chemical or mixture of components (Baker et al., 1991; Hansson et al., 1991; Lanne et al., 1987; Van Der Pers, 1982). Due to the frequent dispensing of puffs from the syringe, the atmospheres often were not saturated, and in many cases the volatility of the compounds were not known. Thus, absolute molecular concentrations could not be described. If mixtures were used it became more complicated since volatiles compete for the vapor pressure, i.e., the concentrations in the headspace are proportional to the mole percentage of each component in the liquid phase according to Raoult's Law (Byers, 1988). This means that the headspace concentrations of individual

components in mixtures are significantly reduced compared to when each is presented alone (Byers, 1981).

Many of the above problems are avoided by using the gas chromatograph, in which precise mixtures of compounds of known quantities can be passed to the insect antenna for measurement of electrical responses (Zhang et al., 2002). Although the precise concentration affecting the antenna is difficult to determine since a GC peak elutes over some seconds, at least the quantities presented are reproducible. The drawback of GC presentation of compounds to antennae is that the chemicals are presented individually as they elute so that synergism among compounds cannot be observed. However, at the peripheral level of receptor sites and axons of the insect antenna, there is little interaction between neurons (Hansson, 1995; Hansson et al., 1992). Therefore, a depolarization due to a single chemical would indicate the insect can detect the compound, but this chemical alone might not elicit a behavioral response. If the interest is in the interactions of neurons in the brain, then presentation of multiple chemicals by means of a syringe puff is desirable.

Due to its ease of use, the GC–EAD has nearly replaced the classical methods for isolating and identifying semiochemicals. The classical method involves chromatographic fractionation of biological extracts and then combinatorial presentation of the fractions in behavioral bioassays (Byers, 1992; Byers et al., 1990; Silverstein et al., 1967). It should be noted that the subtractive-combination method of fractionation and bioassay was proven to be more efficient than the additive-combination method in all possible schemes (Byers, 1992). Both methods, however, are very sensitive to synergistic combinations of two or more components. In contrast, there is the danger that synergistic semiochemicals have not been identified in studies because of the increasing preoccupation with GC–EAD that detects each component as it elutes. Background electronic noise, weak signals due to a minimal number of insect receptors for a particular component, and co-eluting quantities of weakly excitatory chemicals can mask and confound the isolation of semiochemicals. Some receptors that respond to a pheromone component are inhibited by similar compounds (Hansson et al., 1990). Thus, the elution of an inhibitor immediately before a stimulant might adversely affect the EAD signal. There is also the small possibility that synergism can occur at the peripheral level so that two component stimulation is required to elicit antennal response.

Electrical responses of antennae to a chemical do not necessarily indicate that the chemical would elicit the behavior of interest. In male moths, the antennae primarily have receptors tuned to only a few specific sex pheromone components that are attractive (Baker, 1989; Byers, 2002; Hansson, 1995; Roelofs, 1995), while in bark beetles (Lanne et al., 1987; Schlyter et al., 2000) and honey bees (Henning and Teuber, 1992) there are apparently numerous chemicals that cause electrical potentials, but not all compounds are attractive in behavioral bioassays. Still, even in insects with wider response ranges to chemicals, it seems the GC–EAD

is the favorite method of isolation and identification of semiochemicals when compared to the more laborious and time-consuming classical methods of GC fractionation and bioassay. Natural chemicals that elicit EAD responses are identified by comparison to synthetic standards in the same way. The standards are usually chosen by comparison to previously identified compounds in closely related species. An unknown chemical may also be tentatively identified by MS or collected upon elution and compared to IR and NMR spectra of standards. The final confirmation of semiochemical attraction is done by a laboratory bioassay, or preferably, in the field using traps releasing the chemicals at rates comparable to natural sources.

ZETEX[®] insulating tape is rated to withstand continuous heat up to 593 °C. The 15 mm thickness wrapped around a heating coil of 230 °C offers protection from being burned. Ni–Cr 80/20 wire can be operated up to 1150 °C with a melting point of 1400 °C. This wire is also corrosion resistant and of high tensile strength (14,090 kg/cm²). A 12 V or 24 V ac transformer of appropriate amperage, as calculated by the equations or program, may also be used instead of a more expensive power rheostat. The cost of the insulating tape and Ni–Cr wire needed to build a heated transfer line was only about \$20.

The heater coils can be used to heat chromatographic columns, transfer lines, and organic synthesis reaction vessels. Another use of heater coils is in the calibration of thermal data loggers and electronic thermometers (Byers, 1984; Byers and Poinar, 1982). An insulated coil can be heated at a constant voltage to a specific temperature and measured with a more accurate mercury thermometer or certified electronic thermometer by inserting the probe into the coil halfway. The other end of the coil can receive the thermometer to be calibrated so that simultaneous and adjacent readings can be done. This method is at least as stable as a controlled-temperature water bath, and can measure temperature well above the boiling point of water.

The heater wire coil equations will allow design and construction of various heating devices of particular dimensions and temperatures with minimal experimentation. The theory and practice of constructing heated transfer lines, as presented here, will facilitate building GC–EAD systems useful in neuroscience research.

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